



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D3558-11
Job Sheet 183618



Part No: D3558-11

Job Qty: 2 ea

DAS
21
9-89

Part Name: Gasket Aft Center



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/21/18

Job Tracking No:

Created By: Shannon Hadley

Due Date: 10/12/18

Description: SIOP

Type: Stock

Note: DWG REV B IPP Rev:A New Issue 07.06.12 EC IPP Rev:B Rev B dwg 07-12-06 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	2 pcs		10/12/18	0.00	0.10	Waterjet 1		SEP 26 2018
110	QC	2 pcs		10/12/18	0.00	0.00	QC2 Waterjet-2		SEP 26 2018
120	QC	2 pcs		10/12/18	0.00	0.00	QC8-2		SEP 26 2018
130	Packaging	2 pcs		10/12/18	0.00	0.00	Packaging3	EP-001	SEP 26 2018
140	QC21-SA	2 Ea		10/12/18	0.00	0.00	QC21		SEP 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MNEO60S.063	Neoprene Sheet 0.063	1.3080 sf (.654 ea) 2.616	100-Waterjet	5057461

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	MNEO60S.063	1	150	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE

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Hawkesbury, ON K6A 1K7
CANADA
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www.dartaerospace.com

Container No: S113682



Part: D3558-11

Job No: 183618

Serial No/Batch: S113682

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/26/18

2EB S 113682

2EB S 113682

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D3558-11
Job Sheet 183566



Part No: D3558-11

Job Qty: 2 ea

Part Name: Gasket Aft Center



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/20/18

Job Tracking No:

Due Date: 10/12/18

Created By: Jesse White

Type: Stock

Description: SIOP

Note: DWG REV B IPP Rev:A New Issue 07.06.12 EC IPP Rev:B Rev B dwg 07-12-06 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		10/12/18	0.00	0.00	Start Up Waterjet		
100	Waterjet	2 pcs		10/12/18	0.00	0.10	Waterjet1		
110	QC	2 pcs		10/12/18	0.00	0.00	QC2 Waterjet-2		
120	QC	2 pcs		10/12/18	0.00	0.00	QC8-2		
130	Packaging	2 pcs		10/12/18	0.00	0.00	Packaging3		
140	QC21-SA	2 Ea		10/12/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MNEO60S.063	Neoprene Sheet 0.063	1.3080 sf (.654 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MNEO60S.063	1	150	0

Part Specifications

Specifications could not be found.

Plex 9/20/18 1:20 PM dart.white.jesse

DART AEROSPACE LTD		Work Order:	183618
Description: Gasket		Part Number:	D3558-11
Inspection Dwg: D3558 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.19	+0.005/-0.001	0.192	1		VSC-01	
0.30	+/-0.030	0.30	1		File	
0.30	+/-0.030	0.30	1			
0.38	+/-0.030	0.38	1			
2.06	+/-0.030	2.06	1			
2.73	+/-0.030	2.73	1			
5.50	+/-0.030	5.50	1			
22.50	+/-0.030	22.50	1			
26.50	+/-0.030	26.50	1			

Measured by:	SC	Audited by:		Prototype Approval:	N/A
Date:	18/09/25	Date:		Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.07.24	New Issue	KJ/DD	AS